

September Kaizen Summary

- Top 6 R3 (Office Safety)
 - 79% residual risk reduction after all actions are complete.
 - Minimizing the opportunities for ergonomic muscle strain, trips, slips, impact injuries, and fire hazards.

- R3 on New Vertical CNC
 - 73% residual risk reduction after all actions are complete.
 - Key improvements:
 - Additional tool collets will prevent operator from having to change sharp tools except in rare instances and utilizing a magnifying glass instead of touch to see any potential damage to tools.
 - Installation of water line from ceiling and 1 gallon coolant containers instead of 5 gallon prevents slip and lifting risks.

- DFMA on 1300A Cableform Contactor
 - No significant cost reduction opportunities found