

# August Kaizen Summary

- Standard Work – ECN/ECR
  - Created standard work for new ECN/ECR process that will utilize the Engineering Change Management system in SAP
  - Semi-automated process
  - One ECR/ECN number will be used to coordinate information across locations
- Design and Build Flex Carts & Contactor Flex Cell Creation
  - Created prototype of flex cart
  - Purchased inexpensive equipment cart for test bench prototype
  - Outlined our strategy for material handling
  - Lean lift management and cycle counts
  - Discussed stock versus phantom items going forward
  - Defined labelling best practices

