

November Kaizen Summary

- Archdale ETO & MTO Process Kaizen Event
 - Standard Work created
 - New ECM process included
 - Sales order specific server location defined by product line

- Cans and Covers R3
 - Residual risk reduction of 59%
 - Key new controls
 - Install skirt guarding on remaining lift tables
 - Explore cut resistant gloves and cut resistant sleeves

- Vacuum Lift R3
 - Reduction of by 47%
 - Key new controls
 - Maintenance checklists (preventative and start-up)
 - Addition of operational arrows for movement direction

- Wire Carousel R3
 - Reduction of by 48%
 - Key new control
 - Footprint for unsafe locations while machine is in operation

