

# K3E July Highlight

- Year to Date: (22 K3Es Completed)
  - Environmental Improvement: 0
  - Service Improvement: 1
  - Efficiency Improvement: 15
  - Quality Improvement: 7
  - Inventory Improvement: 1
  - Safety Improvement: 10
  - 5S Improvement: 2



# Featured K3E of the Month

## Pictured Below:

Loose screws occasionally would get stuck in the sliding mechanism of the screw insertion machine. This required the machine to stop and required maintenance assistance. A cover was created and installed to prevent screws from entering the sliding mechanism. The new cover prevents 45 minutes of machine downtime per day, which improved the productivity of the pressure switch department by \$217.47 per month.

