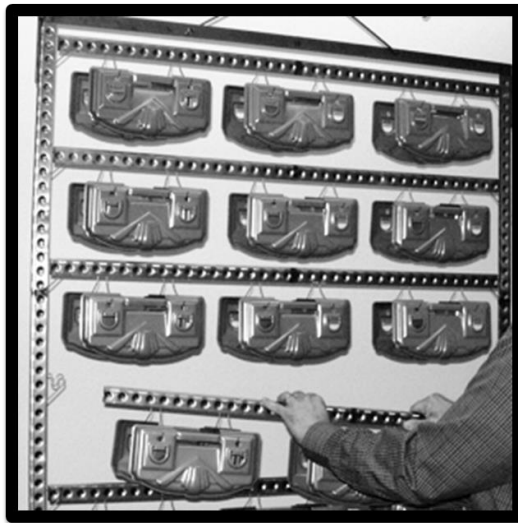


Realized Kaizen Improvement

- Single Minute Exchange of Die for Paint Booth:
 - Targeting setup time reduction and throughput improvement for paint booth
 - Reduced setup by a minimum 20% for each product
 - Improved capacity by a minimum of 25% for each product



- Magic Rack crossbar system (shown above) replaces existing system and prevents the need to grind paint, remove protective tape, and reapply protective tape since the hooks are inserted internally
- Average of \$323 of productivity savings per month